

Date: Thursday, 31/01/2008 8:51:36 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HINGE HALF
Job Number :	37125	Part Number :	D37481
Estimate Number :	13142	Drawing Number :	D3748 U/R
P.O. Number :		Project Number :	N/A
This Issue :	31/01/2008	Drawing Revision :	U/R
Prsht Rev. :	NC	Material :	
First Issue :	//	Due Date :	07/02/2008
Previous Run :		Qty:	30
Written By :		Um:	Each
Checked & Approved By :			
Comment :	Est Rev:A 08-01-30 new issue DD verified by:		

POSITIVE
RECALL

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S11GA	304/316 .125 Sheet
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Comment: Qty.: 0.0358 sf(s)/Unit Total : 1.0742 sf(s)

304/316 stainless steel sheet .125" thick

(M304S11GA)

Batch: 104434 IB 8-1-31

B104934 min 2008/2/06

16X

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3748

Dwg Rev: U/R

Prog Rev: U/R

IB 8-1-31

5 U/R

2- Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-1-31

PTW

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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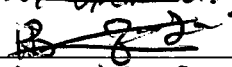
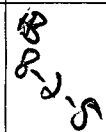
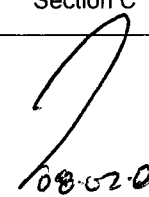
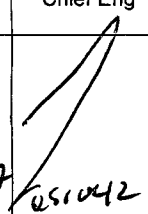
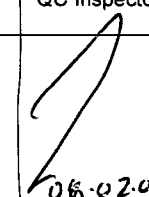
Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Deburr if necessary

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08-02-05	2.0	Parts made on Prelim issue. All parts scrapped, due to design / flat pattern change.		Scrapped & destroyed No replacement replace with new drug And DXF updated. 				
				New drug is Dr F made for other w/o.				

NOTE: Date & initial all entries

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Drawing Name: HINGE HALF

Job Number: 37125

Part Number: D37481

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Bend as per Dwg D3748

8.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**

Comment: INSPECT WORK TO CURRENT STEP

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



in 2008/2/06 # (0)

W

POSITIVE RECALL

EFFECTIVE 01/01/08 AUTH LA

RELEASED _____ DATE _____

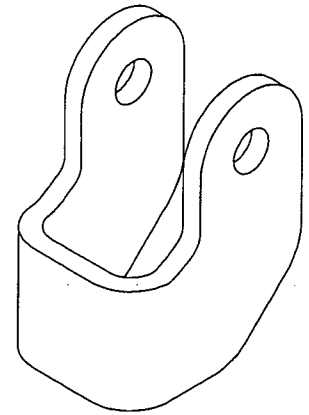
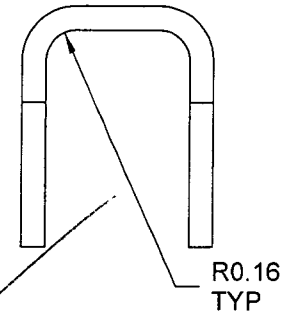
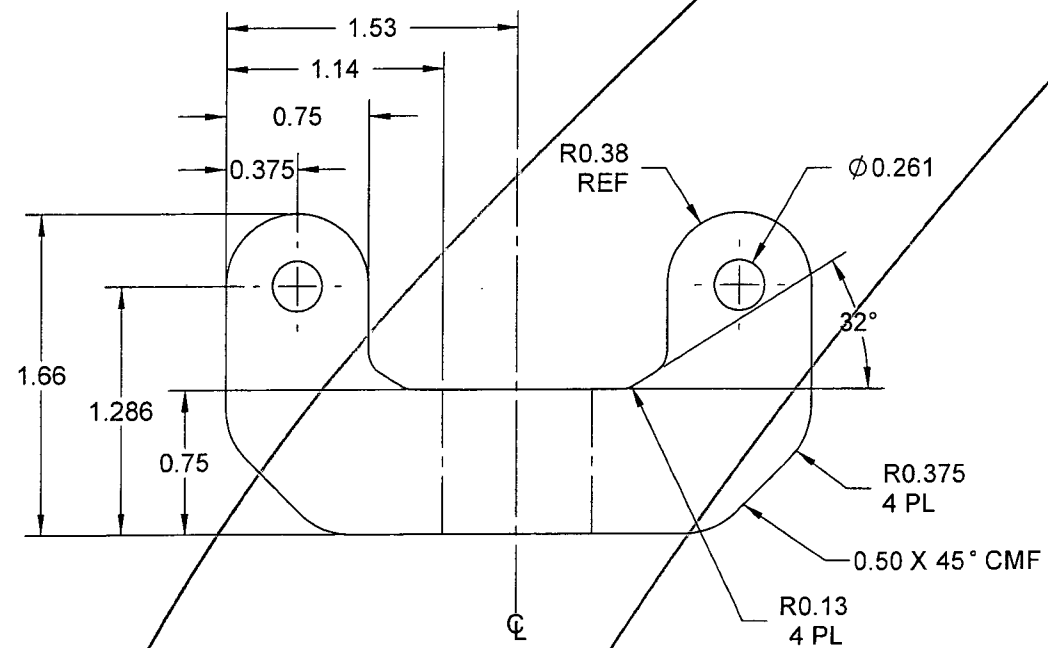
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PRELIMINARY ISSUE
 AS 508.02.05

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.125 THICK PER MIL-S-5019 (ANNEALED) 2B FINISH (REF. DART SPEC M304S11GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.11 lbs

See
 Revised
 Drawing
 208-02-05

A	INITIAL RELEASE	AJS	08.02.05
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3748	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		HINGE HALF	1:1
DATE	08.02.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

